



# BUCKMASTER PRO ASSEMBLY



*watch the assembly video*  
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**STEP 1 - ATTACH THE WHEELS**

**2X 3 1/2" HEX HEAD SCREWS**

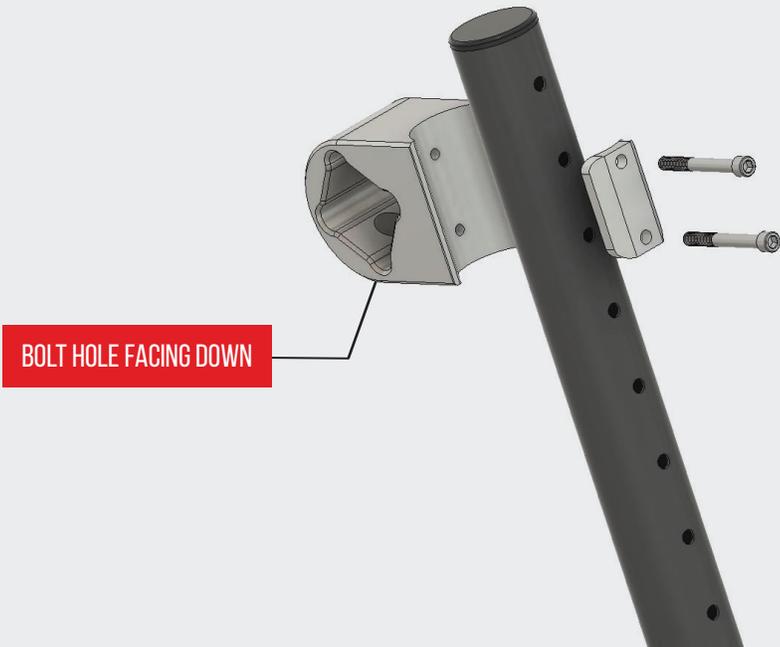


**STEP 2 - ATTACH STAND TUBES**

**4X 1 1/2" SOCKET HEAD SCREWS**



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**STEP 3 - ATTACH TUBE BRACKET****2X 3 1/4" SOCKET HEAD SCREWS****STEP 4 - CONNECT TUBE & FRAMES****2X 3 1/4" SOCKET HEAD SCREWS**

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**STEP 5 - ATTACH CROSSBARS**

**12X 3" BUTTON HEAD SCREWS**



**STEP 6 - ATTACH MOTOR ASSEMBLY**

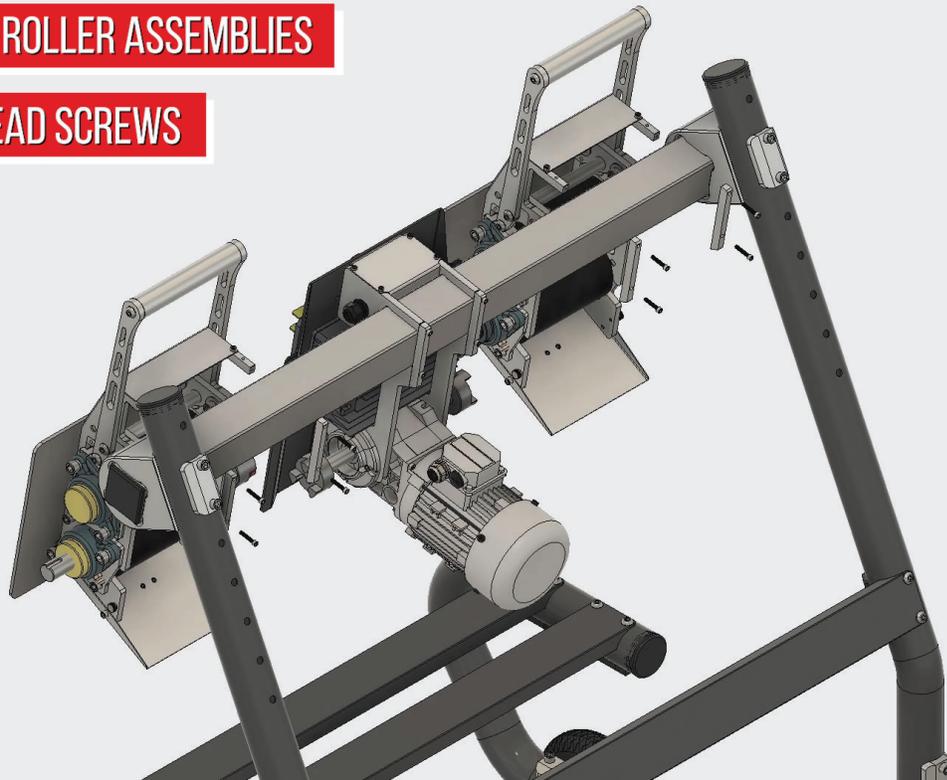
**4X 1" SOCKET HEAD SCREWS**



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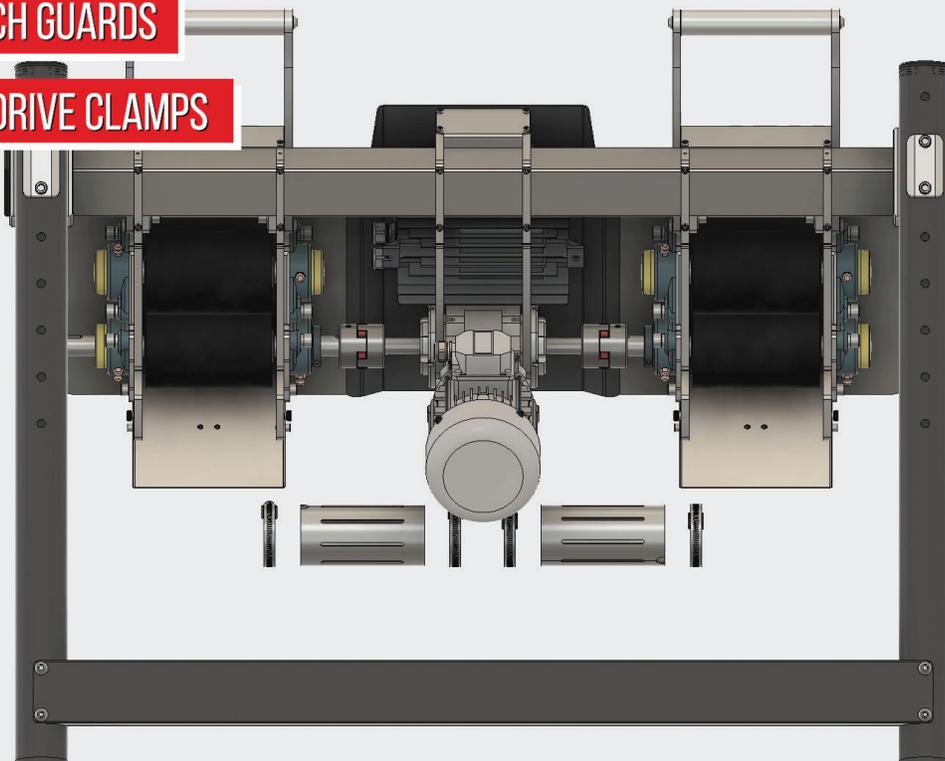
**STEP 7 - ATTACH ROLLER ASSEMBLIES**

**8X 1" SOCKET HEAD SCREWS**



**STEP 8 - ATTACH GUARDS**

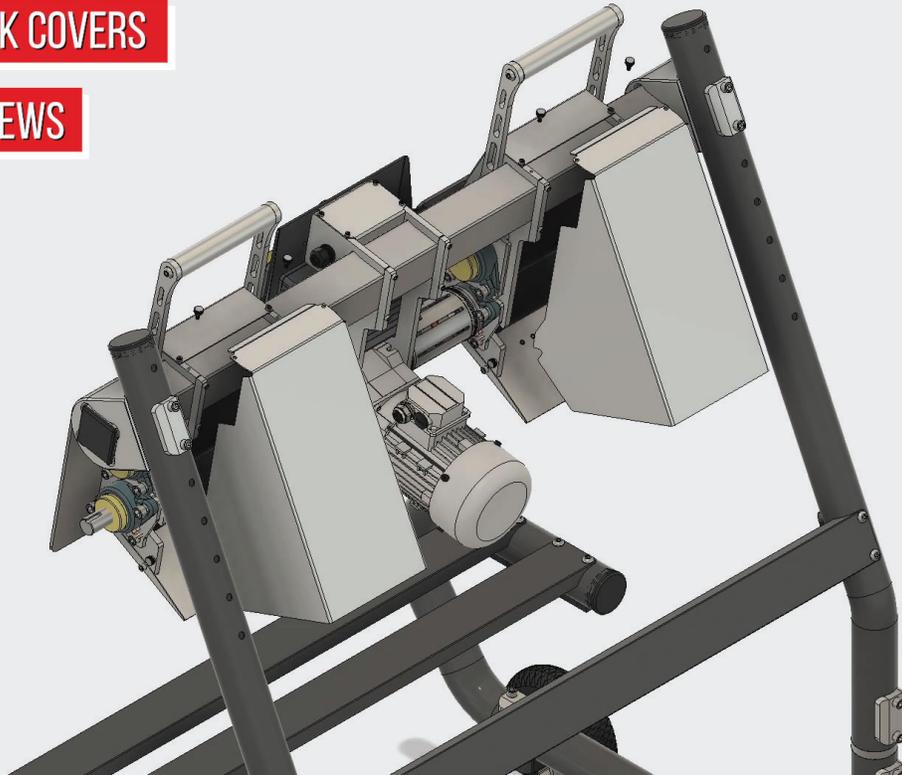
**4X 3" WORM-DRIVE CLAMPS**



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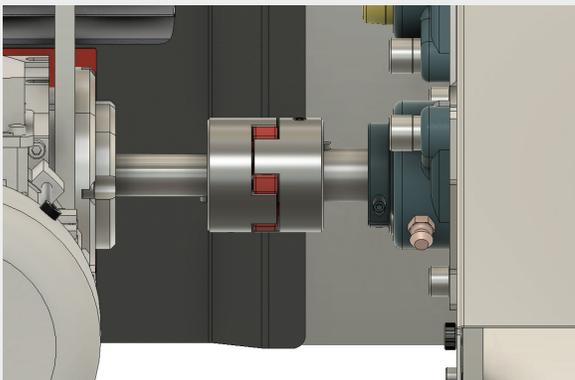
## STEP 9 - ATTACH BACK COVERS

4X 7/16" THUMB SCREWS



## ADDITIONAL ADJUSTMENTS

### LOVEJOY COUPLING INSTALLATION



*The Lovejoy coupling should be installed so both metal jaws are touching the raised dots on the plastic spider. If further adjustment is needed, the metal jaws can be adjusted by loosening the set screw on the metal jaws and moving them in or out on the shaft to achieve the correct fit.*

## FREQUENTLY ASKED QUESTIONS

**Q - The rollers are making a loud thumping sound and shaking the machine, is this a problem?**

**A -** This is caused by rollers becoming flat during transit or when they are left in the operation mode for an extended period of time without running. This can be corrected by running the machine with the handle in the vertical operation mode. This will round out the rollers again. This does not cause permanent damage to the rollers and can be repeated as necessary.

**Q - What is the purpose of the handle?**

**A -** The handle releases tension on the rollers. When the machine is in operation mode the handle should be vertical. When the machine is not in use the handle should be pulled forward to release tension on the rollers to prevent them from flattening. Additionally, the handle can be pulled forward to release tension on the rollers to remove jammed material as necessary.

OPERATION MODE



TENSION RELEASED



### Having Troubles?

Give us a chance to help!

Call us:

**530-265-4277**



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